1.	Approving Competent Authority / Country	2. AUTHORIZED RE	FLEASE	CERTIFICATE	3. Form Tracking Number		
	CAA/The Netherlands		SA FORM 1		689208		
4. Organi	zation	AAR Aircraft	Componer	t Services	5. Work Order/Contract/Invoice		
Name Addres		Kruisweg 705, 2132 ND Tel: 31(0)206552222 Fa		nerlands	1282598/PR0098721		
6. Item	7. Description	8. Part No.	9. Qty	10. Serial No.	11. Status/Work		
1	VALVE BLEED	6774F010000	1	6774-04198	OVERHAULED		
Item mair and in ac between	12. Remarks Item maintained in accordance with Component Maint. Manual 36-11-28, Revision 14, dated 05-Dec-2019 and in accordance with approved repair design data as accepted by the Bilateral Agreement between EASA / FAA / Transport Canada (as applicable). The work identified in block 11 and described herein has been accomplished in accordance with 14 CFR part 43 and in respect to that work, the items are approved for release or return to service under FAA certificate No. QT1Y438K. Mod. status: AMDT A,B on ID plate.						
13a. Ce	rtifies the items identified above were manufactu	ared in conformity to:	14a. X Part-145.A	.50 Release to Service.	X Other regulation specified in Block 12		
	approved design data and are in a condition for non-approved design data specified in block 12	safe operation	Certifies that unless otherwise specified in block 12, the work identified in block 11 and described 12 was accomplished in accordance with Part 145 and in respect to that work the items are consiready for release to service.				
13b. Au	thorized Signature 13	c. Approval/Authorization Number	14b. Authorized S		14c. Certificate/Approval Ref. No. NL. 145. 1133		
13d. Na	me 13	e. Date (dd mmm yyyy)	14d. Name	J. de Boer 0 2	14e. Date (dd mmm yyyy) 17 JUN 2021		
This certi Where th it is esser	ntial that the user/installer ensures that his/her a	h regulations of an airworthiness authority different irworthiness authority accepts items from the airwor	rthiness authority spe	ecified in block 1.	d in accordance with the national regulations by the		



Shop Record

Aircraft Component Services Kruisweg 705, 2132ND Hoofddorp, the Netherlands

Customer:

AAR Allen Asset Mgmt.

Serial number: 6774-04198

Job ref: 689208

Partnumber:

6774F010000

Description:

VALVE BLEED

R/O:

1282598/PR0098721

Date R/O:

19-MAY-21

Type: NSN:

Date in:

21-MAY-21

Manufacturer: Liebherr Aerospace

Complaint :

REPETITIVE AIR ENG 2 BLEED FAULT WITH NO ASSOCIATED MAINTENANCE MESSAGE.

Requested action:

Repair

Incoming inspection: Pre check: Unit received in dirty and used condition and identified as PN: 6774F010000, SN:

6774-04198 and AMDT A.B on ID plate.

Pre test: Scraping sound from actuator body, port leakage too high and regulation out of limits

and unable to adjust. Unit needs to be disassembled for further inspection.

Work performed:

Overhauled

Actual work:

During Overhaul all U/S hardware items and all periodical parts replaced Serviceable acceptance test accomplished according manufacture specifications and found airworthy for

return to services.

Note: If any parts were replaced, a record of parts used as replacement is being held at AAR.

This record is available upon request.

Mod. status

AMDT A,B on ID plate.

Remarks:

Item maintained in accordance with Component Maint. Manual 36-11-28, Revision 14, dated 05-Dec-2019 and in accordance with approved repair design data as accepted by the Bilateral Agreement between EASA / FAA / Transport Canada (as applicable).

H.A. Pauw

Certificate of Conformance

(only signed if released under non-civil aviation regulation

This is to certify that the services to the component as described above conform in all respects to the specification(s), drawings and order relative thereto and that the component has been inspected and tested i.a.w the conditions and requirements of the order and was found airworthy for return to service.

Authorized: Signature

This is to certify that within the provisions of STANAG 4107, AQAP2070 and the agreed RGQA, the services identified above have been subject to Government QA and are considered to comply with the provisions of the applicable contract.

GQAR Signature

Jun. 17, 2021

Doc Id: JSR001- 1341295

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EAA Air Agangy Cartificate OT1V420K - EASA Approval Cartificate NII 145 1122

Dage 1 of 2



Shop Record

Aircraft Component Services Kruisweg 705, 2132ND Hoofddorp, the Netherlands

Customer:

AAR Allen Asset Mgmt.

Partnumber: 6774F010000

Description: VALVE BLEED

Type: NSN:

Manufacturer: Liebherr Aerospace

Job ref: 689208

Serial number: 6774-04198

1282598/PR0098721

Date R/O: 19-MAY-21

Date in :

21-MAY-21

MAJOR PARTS REPLACED

Part number	Description	Replacement reason	Qty
6774-01410	BODY ACT.	Worn	1
6773-0861R	FLOW BODY	Replacement	1
16HM4	SWITCH	Electrical Defective	1
S105DN0400A4	PISTON RNG	100% replacement	2
6773-01102	SHAFT	Worn	1
S103-1300139090	BEARING	Worn	1
6774-0620	DIAPHRAGM	Worn	2
6764-118	CLAPPER	Worn	1
S4674-14	EXPANDER	100% replacement	1

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